



Planning & Development Services

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Notice of Availability

Draft environmental impact statement (EIS) for the Tesoro Anacortes Clean Products Upgrade Project now available for review

Public can review and comment through May 8, 2017

Proposal Information

Publication date:	March 23, 2017
Proposal name:	Tesoro Clean Products Upgrade Project
Documents available at:	www.TesoroAnacortesEIS.com
Lead Agency:	Skagit County Planning & Development Services
Contact (SEPA Responsible Official):	Dale Pernula, AICP, Director, Skagit County Planning and Development Services
Public hearing date:	Monday, April 17, 2017, 4 - 8 p.m.
Written comment deadline:	Monday, May 8, 2017, 4:30 p.m.

Project Description

The proposed project involves additions and upgrades at the Tesoro Anacortes Refinery that would enable Tesoro to produce an average of 15,000 barrels per day (bpd) of mixed xylenes along with lower sulfur transportation fuels. The mixed xylenes would be loaded onto marine vessels using the existing refinery wharf structure, and exported to global markets. Tesoro anticipates approximately five additional vessels a month would be needed to support the production and shipment of mixed xylenes.

The proposed project involves expansion/construction and operations of the following components within the refinery:

- Project components to produce lower sulfur fuels:
 - Expand the naphtha hydrotreater (NHT) to remove additional sulfur in the refining process.
 - Install an Isomerization (Isom) Unit to transform hydrocarbons into higher-octane gasoline components for blending.

- Project components to produce xylenes:
 - Install an aromatics recovery unit (ARU) to produce 15,000 bpd of mixed xylenes.
 - Install a steam boiler for additional energy needed to run the new process units.
 - Install a Marine Vapor Emission Control (MVEC) System to capture vapors during product loading from docked marine vessels. The MVEC System consists of two physical components: the dock safety unit (DSU) located on the refinery wharf structure and the vapor combustion unit (VCU) located onshore.
 - Install three storage tanks in the New Tanks Area (to store reformat and mixed xylenes).

How to Comment

- Via email: comment@TesoroAnacortesEIS.com
 - Must be submitted by midnight on May 8, 2017
- Via mail: P.O. Box 21069, Seattle, WA 98111
 - Must be postmarked on or before May 8, 2017
- Via phone: 1-877-685-7356
 - The call is toll free and limited to 5 minutes
 - There is no limit to the number of calls
 - Must be received by midnight on May 8, 2017
- Hand deliver your comment on or before 4:30 p.m. Monday, May 8, 2017, to Skagit County Planning and Development Services, 1800 Continental Place, Mount Vernon, WA 98273
 - Planning and Development Services hours are Monday through Friday, 7:30 a.m. to 4:30 p.m.

The public can provide verbal testimony and/or written comments on the draft EIS at the public hearing Monday, April 17, 2017. Project staff will be at the hearing to answer questions.

Anacortes High School

1600 20th Street, Anacortes, Washington

Monday, April 17, 2017 | Doors open at 4 p.m.

Verbal comment sessions offered from 4:30 to 6 p.m. and 6:30 to 8 p.m.

Open house and verbal comment sessions end at 8 p.m.

Accommodations for limited English proficiency populations are available at www.TesoroAnacortesEIS.com. To request materials in alternate formats, follow the instructions at www.TesoroAnacortesEIS.com.

Anyone who plans to attend the public hearing and has special needs or disabilities should contact Planning and Development Services at (360) 416-1320 at least 4 days before the hearing to discuss and arrange any special accommodations.